

**AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions and listings of claims in the application:

Listing of Claims:

1. **(Currently Amended)** An insertion-molding method of inserting a spring into a case of a multi-actuator selectively performing audio and vibration generating operations, the method comprising:

forming a spring array within an external structure such that the spring array is integrally formed with the external structure, the spring array comprising a plurality of springs, and wherein a connecting portion comprising a V-shaped notch connects each of the plurality of springs to the external structure;

\_\_\_\_\_ placing on a case injection mold a ~~spring~~the spring array, which includes a plurality of springs, using an external structure integrally formed with the spring array;

\_\_\_\_\_ forming the case by injecting resin of a liquid state into the case injection mold such that the V-shaped notch is exterior to the case and one of the plurality of springs is molded within the case; and

\_\_\_\_\_ separating the external structure from the springs at the V-shaped notch.

2. **(Currently Amended)** The method of claim 1, wherein the placing of the spring array on the case injection mold ~~comprises:~~comprises inserting a guide pin of the case injection mold into a guide hole of the external structure.

3. **(Currently Amended)** The method of claim 1, wherein the placing of the spring array on the case injection mold ~~comprises:~~comprises inserting one or more guide pins of the case injection mold into corresponding ~~ones of~~ one or more guide holes of the external structure.

4-5. (Canceled).

6. (Withdrawn) A multi-actuator selectively performing audio and vibration generating operations and including a case, a vibration plate disposed on a first portion of the case to generate an audio signal, a magnet, a spring integrally formed with a second portion of the case to elastically support the magnet and a weight with respect to the case, and a vibration coil disposed on a third portion of the case to form a magnetic field with the magnet to generate the vibration signal, comprising:

a portion of a notch shape formed on an outer surface of the case.

7. (Withdrawn) The multi-actuator of claim 6, wherein the portion of the notch is a portion of a V-shape.

8. (Withdrawn) The multi-actuator of claim 6, wherein the outer surface of the case is disposed on a portion of the case extended from the spring in a direction parallel to a major surface of the spring.

9. (Withdrawn) The multi-actuator of claim 6, wherein the spring vibrates with respect to the major surface.

10. (Withdrawn) The multi-actuator of claim 6, wherein the spring comprises a first sub-spring and a second sub-spring, the weight is disposed between the first and second sub-springs, the outer surface of the case comprises a first sub-surface and a second sub-surface corresponding to respective first and second sub-springs, and the first and second sub-surfaces of the case are disposed on portions of the case extended from corresponding ones of the springs in a direction parallel to each major surface of the springs.